

Reduction of Free Chlorine in Bath Water using The Crystal Ball™ Filtration Device

Submitted:

14 November 2000

Submitted By:

James T. Jeakle MSc EES
Director of Research and Development
KDF Fluid Treatment, Inc.

Introduction

The results within this report represent the data gathered by KDFFT in a preliminary investigation of the ability of a Rainshow r[®] The Crystal Ball™ to reduce influent free chlorine concentrations from bath water.

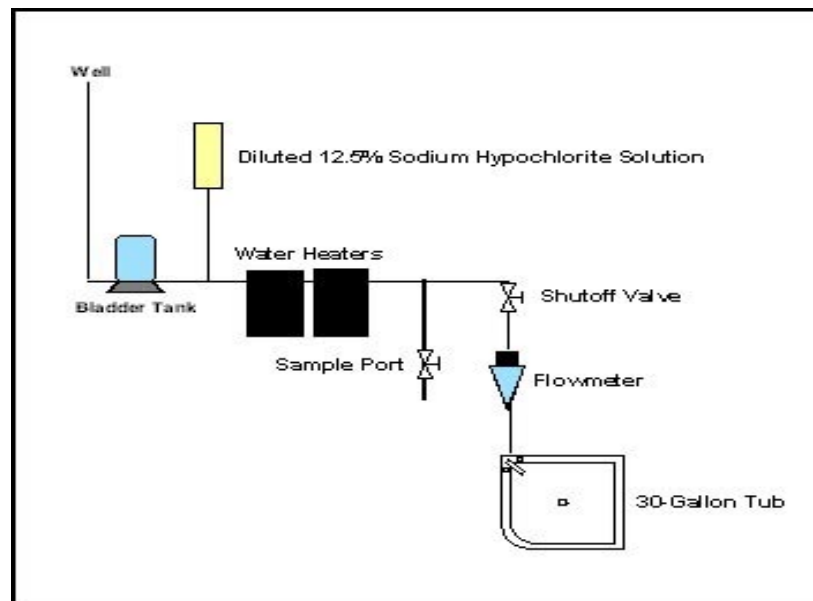
Methodology

Testing Protocol

The challenge water delivery system used by KDFFT complies with ANSI/NSF 42-2000 standards. This consists of a well water supply injected with dilute 12.5% sodium hypochlorite solution. This chlorinated challenge water is then fed directly into electric water heaters and heated to 104°F. These in turn are plumbed directly into a 30-gallon tub. The tub was filled with approximately 15-gallons of the challenge water for this test.

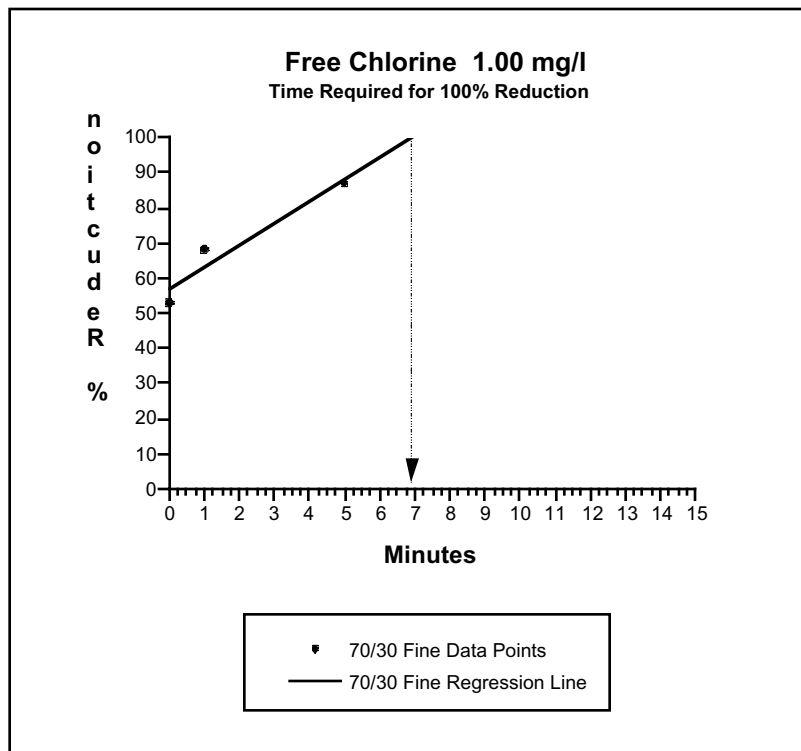
The Crystal Ball™ was assembled by placing 50-grams of fine 70/30 (Cu/Zn) wool into the nylon bag which was then placed into the plastic housing. To test the effectiveness of The Crystal Ball™ it was placed directly in the flow of water from the inlet feed line to the tub and the tub was allowed to fill at 2.00-gpm. An influent reading from the fill line was taken when the 15-gallon mark was reached and an initial, time=0, effluent sample was taken from the tub. After the initial effluent sample was taken the Crystal Ball™ was vigorously swirled in the tub to contact the water for a series of time intervals. These intervals were 1 and 5 minutes. At the end of each time interval a sample was grabbed from the tub for analysis.

Test Apparatus



Data/Results

| Free Chlorine 50-Grams Fine Wool | | | |
|-------------------------------------|----------------------|----------------------|------------------|
| Influent — 15 Gallons | | Effluent | |
| Minutes (t) | Free Chlorine (mg/l) | Free Chlorine (mg/l) | % Reduction From |
| 0 | 0.95 | 0.45 | 53 |
| 1 | | 0.30 | 68 |
| 5 | | 0.12 | 87 |



Conclusions

1. The Crystal Ball™ with 50-grams of 70/30 fine wool was able to reduce 87% of the free chlorine in the challenge water with in 5-minutes.
2. Linear regression analysis of the data shows that a total of 7-minutes would be required to reduce 100% of the free chlorine.

| Client | KDFFT Well Water (Challenge) | | | |
|-----------------------------|-------------------------------|------------|---------|---------------------------|
| Date Received | 06/01/00 | | | |
| Technician | HM | | | |
| Date Analyzed | 09/11/00 | | | |
| Test | Method | EDL (mg/l) | Results | Units |
| pH | SM 18 th 4500 B | NA | 7.14 | PH units |
| Conductivity | SM 18 th 2510 B | NA | 656 | μS/cm |
| TDS | SM 18 th 2510 B | NA | 316 | mg/l Total Ionic |
| Total Alkalinity | SM 18 th 2320 B | 10.00 | 266 | mg/l as CaCO ₃ |
| Bicarbonate Alkalinity | SM 18 th 2320 B | 10.00 | 266 | mg/l as CaCO ₃ |
| Carbonate Alkalinity | SM 18 th 2320 B | 10.00 | 0 | mg/l as CaCO ₃ |
| Total Hardness | Calculated from Ca and Mg | NA | 321 | mg/l as CaCO ₃ |
| Calcium | SM 18 th 3500 Ca B | 13.00 | 92 | mg/l Ionic |
| Magnesium | SM 18 th 3500 Mg B | 0.190 | 22 | mg/l Ionic |
| Sodium | SM 18 th 3500 Na B | 1.700 | 13 | mg/l Ionic |
| Potassium | HACH Method 8049 | NA | 0.87 | mg/l Ionic |
| Iron, Total | SM 18 th 3500 Fe B | 0.020 | 0.13 | mg/l Ionic |
| Copper | SM 18 th 3500 Cu B | 0.077 | 0.013 | mg/l Ionic |
| Zinc, Dissolved | SM 18 th 3500 Zn B | 0.018 | 0.005 | mg/l Ionic |
| Sulfate | HACH Method 8051 | 7.000 | 47 | mg/l Ionic |
| Nitrate | HACH Method 8171 | NA | ND | mg/l Ionic |
| Phosphate as Orthophosphate | SM 18 th 4500 P E | 0.010 | 0.11 | mg/l Ionic |
| Chloride | SM 18 th 4500 Cl-B | 10.00 | 45 | mg/l Ionic |
| Silica | HACH Method 8185 | NA | 13 | mg/l Ionic |